

## Basic Instructions for Moldmaster Toggle Inserts

1. Lubricate Mold



2. Roll clay



3. Lay clay inside mold



**4.** Cut excess clay



**5.** Lay 2nd layer on and close mold.



**6.** Compress with c-clamp



**7.** Open mold and clean excess clay



**8.** Tap out toggle piece



**9.** Set toggle to dry on hot plate



**10.** Clean



Questions? [sales@metalclays.com](mailto:sales@metalclays.com)